

Assembly instructions

Item #	Tightening torque	Dir.	Glue
1-18	7,5 ft.lb - 10 Nm	↻	Loctite 222
26-34	7,5 ft.lb - 10 Nm	↻	
26-27	7,5 ft.lb - 10 Nm	↻	Loctite 222
1 - 33	11 ft.lb - 15 Nm	↻	Loctite 222

Index No	Part Ref	Description	Qty
A	2050547823	REGULATOR ASSEMBLY	
3		REGULATOR	1
4		O-RING 8.1x1.6	1
5		O-RING 8x1	1
6		SPRING RING WR9	1
7		VALVE STEM	1
8		O-RING 2x1	1
B	2050546343	VALVE KIT	
9		TIP VALVE	1
10		SPRING	1
C	2050547893	FRONT PLATE ASSEMBLY	
22		FRONT PLATE	1
23		PIN SPRING 3x4	1
24	6157580520	BEARING 10x26x8	1
25		WASHER	1
D	2050547843	REAR PLATE ASSEMBLY	
23		PIN SPRING 3x4	1
30		REAR PLATE	1
31	6157581390	BEARING 6x19x6 626ZZ	1
E	2050547853	MOTOR ASSEMBLY	
C	2050547893	FRONT PLATE ASSEMBLY	1
D	2050547843	REAR PLATE ASSEMBLY	1
26	6154261220	ROTOR	1
28	2050547793	BLADES (SET OF 4)	1
29	6154001490	CYLINDER	1

Index No	Part Ref	Description	Qty
F	2050546413	SMALL PARTS KIT	
6		SPRING RING WR9	1
8		O-RING 2x1	1
12		NEEDLE 2.5x11.8	1
14		O-RING 27x2	1
17		O-RING 17x2	1
19		RING	1
20		SPACER	1
21		O-RING 15.6x1.78	1
	2050547863	TUNE-UP KIT CP3000-4.., CP3030-4..	
2		SEAL	1
16		FELT	1
28	2050547793	BLADES (SET OF 4)	1
22		PAPER GASKET	1
1	2050547813	HANDLE ASSY (incl. Part # 15)	1
11	2050541493	SAFETY LEVER	1
13	6159700950	PLATE	
15		REAR CAP	1
18	2050542533	INLET ASSY	1
27	6156080520	ROTOR NUT	1
32	2050549983	AIR CONTROL RING 15 000 RPM	1
	2050549993	AIR CONTROL RING 18 000 RPM	1
	2050550003	AIR CONTROL RING 20 000 RPM	1
	2050550013	AIR CONTROL RING 24 000 RPM	1
33	2050549033	COVER	1
34	6155230230	COLLET HOLDER SIAL 200	1
35	6156071540	COLLET NUT	1
	6155260630	COLLET 1/4"	1
36	2050548193	SPANNER	2
	6158727980	WARNING STICKER	1

	6159948750	Safety instructions
	2050549333	Operator's manual

Recommended collets

1/8" (2,4 to 3,2mm) 200 series	6155260610	5/16" (7,2 to 8mm) 200 series	6155260640
2-1/4" (5,2 to 6mm) 200 series	6155260620	3/8" (8,7 to 9,5mm) 200 series	6155260650
1/4" (5,55 to 6,35mm) 200 series	6155260630		