



Assembly instructions

Parts #	Tightening torque	Dir.	Glue
09-31-36	15 Ft.lb - 20 Nm		
01-09	7,3 Ft.lb - 10 Nm		Loctite® 222

Item	Part No	Description	Qty
A	205055523	INLET KIT	
1		AIR INLET	1
2		DEFLECTOR	1
3		GASKET	1
B	2050552213	THROTTLE KIT	
4		SPRING	1
5		VALVE	1
6		VALVE SEAT	1
7		SPACER	1
C	205055543	TRIGGER KIT	
10		DOWEL PIN	1
11		O-RING	2
12		VALVE BUSHING	1
13		O-RING	1
14		VALVE STEM	1
15		TRIGGER	1
16		SPRING PIN	1
D	205055563	REAR PLATE KIT	
17		BALL BEARING	1
18		REAR PLATE	1
19		PIN	1
E	205055573	FRONT PLATE KIT	
21		PIN	1
24		FRONT PLATE	1
25		PIN	1
26		BALL BEARING	1
F	205055583	NEEDLE KIT	
27		NEEDLE	3
28		NEEDLE BEARING	3
G	2050555603	GEARBOX KIT 3300RPM	
29	205055593	GEAR KIT 3300RPM (SET OF 3)	1
30		PLANET SHAFT	1
F	205055583	NEEDLE KIT SET OF 3	1
H	2050555673	GEARBOX KIT 2400	
29	2050555653	GEAR KIT 2400RPM (SET OF 3)	1
30		PLANET SHAFT	1
F	205055583	NEEDLE KIT (SET OF 3)	1

Item	Part No	Description	Qty
I	2050555683	GEARBOX KIT 4500	
29	2050555663	GEAR KIT 4500RPM (SET OF 3)	1
30		PLANET SHAFT	1
F	205055583	NEEDLE KIT (SET OF 3)	1
J	2050555623	MOTOR BEARING KIT	
17		BALL BEARING	1
26		BALL BEARING	1
K	2050555703	FRONT BEARING KIT	
32		BALL BEARING	1
37		BALL BEARING	1
L	2050555513	TUNE UP KIT	
33		WASHER	1
34		O-RING	1
35		GASKET	1
3		GASKET	1
7		SPACER	1
11		O-RING	2
13		O-RING	1
23	2050555553	ROTOR BLADE KIT (SET OF 4)	1
8		SILENCER	1
M	2050555643	SMALL PART KIT	
10		DOWEL PIN	1
16		SPRING PIN	1
19		PIN	1
21		PIN	1
25		PIN	1
38		WASHER	1
		WASHER FOR 500 RPM	1
9	2050555023	HOUSING	1
20	2050555113	CYLINDER	1
22	2050555133	ROTOR 2400RPM	1
22	2050555143	ROTOR 3300RPM	1
22	2050555163	ROTOR 4500RPM	1
31	2050555473	RING GEAR	1
36	2050555483	GEAR CASE	1
	6158727980	WARNING LABEL	1

	2050552563	CE declaration
	6159948740	Safety instructions
	2050552653	Operator's manual

Recommended accessories

6.5mm CHUCK + KEY	2050555863	SUSPENSION RING	2050555853
10mm CHUCK + KEY	C142408	SIDE HANDLE FIXTURE	2050555883
10mm KEYLESS CHUCK	2050502063	SIDE HANDLE	2050552473
KEY FOR 6.5mm CHUCK	29182		
KEY FOR 10mm CHUCK	CA050120		

Spare parts without part number are not sold separately